



Procedure for Priming Raw Plastic

Substrate: Bare plastic unprimed and unpainted.

1. Clean and abrade with Scuff Stuff (6338) and a gray scuff pad. Rinse thoroughly and wipe dry.
 2. Degrease with Aqua SCAT 2 (1391/1394).
 3. If the part is Olefinic (TPO, PP, etc.) apply Transtar Plas-to-Mend TPO Adhesion Promoter (1021, 1023-F) or Mul-TIE Adhesion Promoter (1031, 1033, 1034) and let flash at least 10 minutes before priming.
 4. Prime with Hydroflex[®] (1221, 1231)
 5. Let primer dry a minimum of two hours at 75°F (24°C) and 50% relative humidity before topcoating.
 6. Follow topcoat manufacturers instructions.
- Note: If adhesion problems persist, heat the part up with a heat gun or lamp to bring mold release agents to the surface and repeat above procedures.