No Mix Aerosol

LV-403

LV-403 is a specialized blend of solvent and propellant designed for use with No Mix High Solids Low VOC Basecoat. The unique cap is designed for use with the Fillon Aerosol Filling Machines (Manual Fill-One EBAC1001 or Pneumatic Fill-One EBAA1004).

Mix Ratio

Ready to use
Pot life: N/A

Suitable Substrates

- Primer - self-etching
- 1K primer
- 2K primer
- OEM finish & old paint work - non-reversible

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.

Surface Prep & Application

Surface must be sanded, clean, dry and free of rust or other imperfections before painting. Sand surface with 600 – 800 grit. Bare metal areas must be primed before painting. It is recommended to use 1K Self Etch Primer 6183/6193 or 2 in 1 Primers 4600 Series. Clean with a wax and grease remover such as Aqua SCAT 1391/1394.
Application: Refer to instructions included with Fillon Aerosol Filling Machine (Manual Fill-One EBAC1001 or Pneumatic Fill-One EBAA1004) for proper operation.
Apply 3 – 4 coats using steady even strokes. Allow a 5 – 10 minute flash time between coats. To clear spray nozzle, turn can upside down and spray 3 – 4 seconds. This product must be clearcoated to provide gloss and UV protection. Apply Jammin' Clear 6213 or any Transtar 2K clearcoat after allowing the color to flash for 15 minutes. In high humidity conditions, apply light coats and allow ample flash time between coats.

Flash Times/Dry Times

Flash between coats.....5-10 min
To clearcoat.....15 min

Product Specifications

Color.....Various solid, metallic, pearl and xirallic colors
RTS solids by weight.....25-44%
Shelf life.....3 years
Size.....12 oz aero

Regulatory

Category.....Exact match finish - automotive
MIR.....<0.95

Limitations & Precautions

• Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
• See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
• For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.