Factory Pack Black Premium Basecoat

9501, 9504

Factory Pack Black is an intense, super jet black basecoat designed to match the OEM appearance on many domestic and foreign vehicles. It does not need mechanical agitation, just shake and pour.

Mix Ratio

1:1 - 1 part paint to 1 part reducer*
Pot life: Unactivated - unlimited, Activated - 8 hours
Note: For underhood, matt cladding and interior colors, activate the basecoat by adding ¼ oz. of any 6800 Series Extra Solids Activator or any 9400 Signature Series Activator to the ready to spray quart of color.
** Use reducer according to shop conditions. Using reducers other than Zero VOC Urethane Grade Reducers will increase VOC.*

Suitable Substrates

- Primer - self-etching
- 1K primer
- 2K primer
- OEM finish & old paint work - non-reversible

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.

Surface Prep & Application

Cleaning: Clean area with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.
Sanding: Finish sand with 500-600 grit dry or 600-800 grit wet. Prepare blend areas using 1200-1500 grit wet or dry or Scuff & Prep Paste 6338 with a gray scuff pad. Thoroughly degrease.
Application: Apply 2-3 coats or until hiding is achieved. Allow 5-10 minute flash between coats. Note: Flash times may vary due to shop temperature and reducer selection.
For Lifetime Warranty, Factory Pack Black must be activated. Add ¼ oz of any 6800 Series Extra Solids Activator or any 9400 Signature Series Activator to 1 ready-to-spray quart of color.
Note: Recoat time of activated basecoat is 2 hours @ 77°F (25°C).
Note: For under hood, matt cladding & interior colors, activate the basecoat as above.

Additives

Kicker (6417) .....Do not use.
Appearance Improver (6487).....Do not use.
Fisheye Remover (6737)..Do not use.
Flex Additive (9194) .....Do not use.

Flash Times/Dry Times

Flash between coats.....5-10 min
Dry to tape.....20-25 min
To clearcoat.....10-15 min

Gun Set-up

Siphon feed.....1.2 - 1.4 mm
HVLP/LVLP .....1.2 - 1.4 mm
Gravity feed.....1.2 - 1.4 mm

Air Pressure

Siphon feed (@ gun) .....40 - 50 psi
HVLP/LVLP (@ aircap).....10 psi
Gravity feed (@ gun) .....30 - 40 psi

Product Specifications

Color.....Super jet black
RTS solids by weight.....23.5%
Approx. coverage.....316 ft²/gal @ 1 mil
Size (9501).....Gallon
(9504).....Quart
Shelf life.....3 years

Regulatory

9501, 9504

Category.....Color coating/2 stage topcoat
VOC actual.....1.2#/gal (144 g/l)
VOC regulatory.....3.42#/gal (410 g/l)
Density.....7.8 #/gal
Wt % of volatiles.....75.92
Regulatory ready to use
w/6700 series.....6.42#/gal (769 g/l)
w/6700-F series.....3.42#/gal (410 g/l)
Wt % of water 0
Wt % of exempt compound 60.05
Vol % of exempt compound 64.87

Note: If using the 6700 Series Urethane Grade Reducers, to remain compliant under National Rule, 9501/9504 must be used under a clearcoat with a ready to spray VOC of 4.3#/gal (515 g/l) or less.

Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.