



# Low VOC Polyurethane Enamel Activator 8114

**Low VOC Polyurethane Enamel Activator is designed for use on large panel repairs and overall refinishing. It is specifically formulated for use in Axalta Imron® 5000 Low VOC Polyurethane Enamel. When used as a replacement for 193S, it produces optimum results - excellent durability and deep gloss.**



## Surface Prep & Application

Refer to topcoat manufacture for surface preparation.

Low V.O.C. Polyurethane Enamel Activator, 8114, is comparable to Imron® Activator 193S\* (Primarily used in Imron® 5000 Enamel). This product is intended for use in a similar manner as the Imron product.

Refer to color manufacturers formulas for required amounts. (Use the same amount of Transtar material as that indicated for the Imron item that it replaces.) Always use accurate weights and measures.

\*DISCLAIMER: Imron® 5000 Enamel is a registered trademark of Axalta Coating Systems. Axalta does not manufacture, endorse, or guarantee Transtar products.



## Product Specifications

Color.....	Clear	Size.....	Quart
Shelf life.....	3 years	RTU Solid.....	75%

## Regulatory

Category.....	Single Stage Coating	Wt % of volatiles.....	25.30
VOC actual.....	2.28#/gal (273 g/l)	Wt % of water.....	0
VOC regulatory.....	2.28#/gal (273 g/l)	Wt % of exempt compound.....	0
Density.....	9.01 #/gal	Vol % of exempt compound.....	0



## Limitations & Precautions

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

## LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.