



Basecoat Balancer & Basecoat Binder

7150-1D, 7175-1D

Transtar Basecoat Balancer and Binder have been formulated as comparable offerings for the most common major manufacturer's products. Since these are similar products, they are intended for use in a comparable manner as the color formula indicates.



Surface Prep & Application

Refer to topcoat manufacture for surface preparation.

Basecoat Balancer, 7150-1D, is comparable to Axalta* 150K Basecoat Balancer and Basecoat Binder, 7175-1D, is comparable to Axalta* 175K Basecoat Binder (Primarily used in ChromaBase®). These products are intended for use in a similar manner as the Axalta product.

Agitate thoroughly before use. Refer to color manufacturers formulas for required amounts. (Use the same amount of Transtar material as that indicated for the Axalta items that it replaces.) Always use accurate weights and measures.

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Product Specifications

Color.....	Clear	Size (7150-1D Balancer).....	Gallon
Shelf life.....	3 years	(7175-1D Binder)	Gallon

Regulatory

7150-1D Basecoat Balancer		Wt % of volatiles.....	88.26
VOC actual.....	5.44#/gal (652 g/l)	Wt % of water	0
VOC regulatory.....	6.49#/gal (777 g/l)	Wt % of exempt compound	14.5
Density.....	7.37 #/gal	Vol % of exempt compound	16.17
7175-1D Basecoat Binder		Wt % of volatiles.....	71.05
VOC actual.....	4.72#/gal (566 g/l)	Wt % of water	0
VOC regulatory.....	5.32#/gal (637 g/l)	Wt % of exempt compound	9.61
Density.....	7.69 #/gal	Vol % of exempt compound	11.18



Limitations & Precautions

- Basecoat Binders and Balancers products MUST be sealed after each use to prevent moisture and contaminants from entering.
- To avoid applying kicked out basecoat, it is always good shop practice to spray a test panel and/or examine the inside of the gun cup for irregularities in the “smoothness” of the basecoat color.
- Always turn on your intermix machine for agitation first thing in the morning to ensure toners and Transtar products are sufficiently agitated which will help to avoid color mismatch issues.
- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.
