



Kicker 6417

Transtar Kicker Urethane Accelerator is designed to accelerate the curing, dust, tack and tape times of Transtar Acrylic Urethane Primers and Clear Coats with no sacrifice of pot life. When Kicker is used according to the directions, it can save time and cost, by improving shop productivity.



Mix Ratio

Primers/Primer Surfacers	Kicker per ready to spray quart
6401/6561/6921	1/2 oz up to 1 oz
Clearcoats	
All Transtar & Competitive Clears	1/2 oz



Surface Prep & Application

Refer to topcoat manufacture for surface preparation.

The mixing ratios listed above are guidelines only and may react differently under varied shop conditions like temperature, humidity, and air movement. Proper film builds, dry times, reducer choices, temperatures and activators remain key factors for optimum product performance.

CAUTIONS: DO NOT use in any products other than those listed. Excessive amounts of Kicker may cause yellowing, staining or embrittlement.



Product Specifications

Color.....	Clear	Size.....	8 oz
Shelf life.....	3 years	RTS Solids.....	1.6%

Regulatory

Category.....	N/A	Wt % of volatiles.....	98.4
VOC actual.....	8.02#/gal (961 g/l)	Wt % of water.....	0
VOC regulatory.....	8.02#/gal (961 g/l)	Wt % of exempt compound.....	0
Density.....	8.15 #/gal	Vol % of exempt compound.....	0



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.
