Jammin' Clear
6213

Transtar's Jammin' Clear is an excellent acrylic clear designed for use when performing small spot and panel repairs. This ready-to-use product is exceptional for use on replacement parts, door jambs, hood and trunk jambs and cut-ins. The convenient aerosol can provides speed and efficiency. Jammin' Clear is fast drying, exhibits good clarity and provides excellent gloss.

Mix Ratio
A

Ready to use.

Suitable Substrates
- Waterborne basecoat
- Solvent-borne basecoat
- 2K clearcoat

Surface Prep & Application
Wash the area to be painted with soap and water. Use SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394 to remove wax, grease and other surface contaminants. When applying over basecoat, allow the basecoat to flash for one hour and apply per manufacturer's instructions. When applying over existing clearcoat, wet sand the clear with 600 grit or finer paper. Then wipe clean and dry with SCAT, Speedi SCAT or Aqua SCAT before applying Jammin' Clear.

Shake well before use. Apply to clean, dry and properly prepared surfaces. Hold can 10 – 12 inches from surface to be painted and apply three even coats. Allow 5 minutes of flash time between coats. Apply additional coats until desired gloss and build are attained.

Note: For a high gloss finish, apply 4 – 6 medium wet coats.

Flash Times/Dry Times
Drying schedule @ 75°F (24°C) and 50% R.H.

To touch	10 - 15 min	To handle	30 min
Deliver	60 min	To buff	6 - 8 hrs
Force dry	15 min flash, 20 min @ 140°F (60°C), cool 30 min. Can be sanded/buffed after an hour cool down.		

Product Specifications

Color.....Clear
Shelf Life.....3 years
Size (6213).....20 oz Aero

Regulatory

Category.....CCP
MIR.....<0.85

Limitations & Precautions

• Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
• See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
• For use only by professional, trained painters. Not for sale to or use by the general public.
• Before use, read and follow all TDS, label and SDS precautions.
• If mixed with other components, mixture may be hazards of all combined components.
• All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.

LIMITED WARRANTY
The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.