



Weld Through Primer

4333, 4343

Weld Through Primer is a ready-to-use primer to aid in MIG/TIG welding. It offers high resistance to salt and water, providing excellent corrosion protection to the weld area. It is quick drying and water-resistant after 15 minutes. It provides superior conductivity for welding applications and has minimal spatter during welding. Comes in zinc and copper formulations.



Mix Ratio

Ready to use.



Suitable Substrates

- Steel
- Galvanized steel
- Aluminum



Surface Prep & Application

Sand or grind to bare metal and clean surface with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394 and wipe completely dry. Ready to use, shake aerosol can for 1 minute after ball breaks free before each use. Shake frequently during application. Spray 1-2 medium wet coats (approximately 1 mils) on mating surfaces. Flash 5-10 minutes between coats at 70°F (21°C) and wait 15 minutes before welding. After welding, remove visible Weld Through Primer prior to applying any filler or coating. Acetone is recommended for clean up. When finished, invert can and spray until valve is free of material to prevent clogging.



Flash Times/Dry Times

Flash time5 - 10 min @ 70°F (21°C)



Product Specifications

Color (4333).....	Copper	Approx. Coverage (4333) @ 1 mil... 240 ft ² /gal
(4343).....	Zinc	Approx. Coverage (4343) @ 1 mil... 119 ft ² /gal
Size.....	16 oz Aero	Shelf Life..... 1 year

Regulatory

Category WTP
MIR <1.0



Limitations & Precautions

- This product provides adhesion & corrosion protection when used over noted (checked) substrates - when properly cleaned, sanded & applied.
- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at www.tat-co.com.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.