



# Tex Coat Clear 4323

**Tex Coat Clear is a rapid drying, flexible protective coating. It is for use over fully cured clearcoats for added chip resistance.**



## Mix Ratio

Ready to use.



## Suitable Substrates

- Solvent-borne basecoat
- Waterborne basecoat
- 2K enamel
- Cured clearcoat
- OEM finish & old paint work - non-reversible



## Surface Prep & Application

Clean with SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Remove existing finish and clean again with SCAT. Prepare bare metal with appropriate Transtar metal primer. Sand with 220 grit. Remove sanding dust with SCAT.

Sand fully cured clearcoat with 600-1000 grit sand paper. Holding can 10 – 12 inches from application area, spray 3 even coats moving quickly to prevent buildup. Allow 5 minutes flash time between coats. Apply additional coats until desired build and texture is obtained. To achieve various textures adjust distance of spraying. 8-10 inches will provide a low texture (smoother); 10-14 inches will produce higher texture (coarser). Allow 1 - 2 hours (30 - 45 minutes @ 140°F (60°C)) dry time before clearcoating over 4323.

*Helpful Tips: Use a piece of scrap sheet metal to practice spray techniques to match the pattern of the vehicle to be refinished. Varying the distance of the spray from the substrate being sprayed can change the pattern and amount of texture. The texture pattern and size can be increased by partially depressing the valve. This will provide more texture by using less pressure.*



## Flash Times/Dry Times

Flash time ..... 5 min @ 70°F (21°C)

See recommended cure times using over Transtar clearcoats on page 2.



## Product Specifications

Color..... Clear

Size ..... 16 oz Aero

Shelf Life..... 3 years



### Regulatory

Category ..... ABT  
MIR ..... <1.70

### Recommended Cure Times When Using Over Transtar Clearcoats

#### Air Dry 6 - 8 Hours

@ 77°F (25°C) & 50% R.H.

4900-01	7211
4921-01	7211-F
4990-01	7761-MTR
6531	8031
6571	8041
6801	8121
6841	8151
6861	8151

#### Air Dry 16 - 24 Hours

@ 77°F (25°C) & 50% R.H.

7021	9561
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After application of clearcoat, allow clear to cure for the time indicated below, before applying Tex Coat Clear. Force Dry: @ 140°F (60°C) - 30 minutes. Allow to cool down to room temperature (approximately 1 hour) before applying Tex Coat Clear. Tex Coat Clear may be applied directly over Transtar clearcoats if applied immediately after the time schedules outlined. If additional time has elapsed, we recommend that clearcoat be wet sanded with 600 grit or finer sand paper.

### Limitations & Precautions

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at [www.tat-co.com](http://www.tat-co.com).

### LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.