



# Only 1 Glaze, Pourable Polyester Putty 4214

**Only 1 Glaze is a two component self leveling polyester finishing putty. It helps reduce body filler staining, and fills pinholes and sand scratches quickly and easily. Only 1 Glaze's unique reduced viscosity provides improved flow out for use as a finishing coat over body filler on large panels or for small spot repair. Only 1 is the only finishing putty that your shop will need!**



## Mix Ratio

50:1 or 2%.

Pot Life: Approximate setting time is 5 - 6 minutes @ 75°F (25°C).



## Suitable Substrates

- Raw plastic - rigid (SMC, BMC)
- Bare galvanized
- Fiberglass/SMC/Unbroken Gel
- OEM finish & old paint work - non-reversible
- Body filler
- Bare steel 2K primer
- Self etch primer
- OEM E-Coat
- Bare aluminum
- Body filler

*Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.*

*Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.*



## Surface Prep & Application

Surface must be clean and free of all dirt and grime. Clean using Transtar SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Use a 120-180 grit disc to remove or scuff paint. Re-clean using SCAT. Surface must be completely dry before application.

Mixing: Place a small amount of material on a clean, non-porous mixing board. Apply a ribbon of cream hardener from edge to edge across the center of dispensed putty. Mix ratio of putty to hardener is approximately 50:1 or 2%. Mix thoroughly until a uniform color is achieved. Approximate setting time is 5-6 minutes @75°F (25°C). Note: Mix by folding, not stirring to avoid air entrapment and pinholes.

Application: Apply a thin layer of mixed material over surface using firm pressure to assure proper adhesion. Apply additional layers building up area slightly higher than the surface area to allow for sanding. Note: Do not apply over fresh uncured paints or reversible substrates (i.e. lacquer) paints and primers. Do not exceed max 1/8" thickness.

Finishing: It is sandable in approximately 20 minutes. Rough sand hardened putty to desired contour. Finish sand with 180 or finer grit sandpaper.



## Product Specifications

Color..... Green  
Shelf Life..... 1 year

Size ..... Quart

**Regulatory**

VOC Limit .....&lt;15% by weight

**Limitations & Precautions**

- Visit [www.tat-co.com](http://www.tat-co.com) to assure use of the most current instructions and TDS on this product.
- See website ([www.tat-co.com](http://www.tat-co.com)) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.
- Before use, read and follow all TDS, label and SDS precautions.
- If mixed with other components, mixture may be hazards of all combined components.
- All Standard Operating Procedures (SOP) can be found on the Transtar website at [www.tat-co.com](http://www.tat-co.com).

**LIMITED WARRANTY**

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.