



Aqua SCAT 2 Waterborne Degreaser

1391, 1394

Transtar's Aqua SCAT 2 Waterborne Degreaser is a specially formulated, water-based degreaser that can be used on all plastics, metal and pre-painted parts. Its unique mix of alcohol, surfactants and water make it ideal for cleaning and degreasing plastics prior to painting or priming. It also reduces the amount of dust contact by neutralizing static charge. Compliant across North America.



Mix Ratio

Ready to use



Suitable Substrates

- Raw plastic - rigid (SMC, BMC)
- Raw plastic - flex (ABD, PPO)
- Raw plastic - soft (PUR)
- Plastic part - primed
- Fiberglass/SMC Gel Coat
- Bare steel
- Bare galvanized
- Bare aluminum
- Self-etch primer
- All OEM finish & old paint work
- 1K primer
- 2K primer
- Body filler
- OEM E-Coat

Note: Due to the diverse nature of plastics, always test plastic substrate for acceptable adhesion. Adhesion promoter maybe required for proper adhesion.

Note: Test pre-primed panels with acetone or paint thinner. If coating fails, strip panel to bare plastic & follow SOP 251 for Raw Plastic.



Surface Prep & Application

Apply Aqua SCAT 2 to surface prior to grinding, sanding or painting to prevent contaminants from being worked into the substrate surface. Spray or wipe on substrate. Wipe off with LINT-FREE cloth.

Note: Re-wiping (i.e. with tack cloth) after using Aqua SCAT 2 may increase static. Aqua SCAT 2 can be used in your current multi-step process as a degreaser. It can also be used as a one-step process as an anti-static and degreaser.



Product Specifications

Color.....	Clear	Size (1391).....	Gallon
Shelf life.....	5 years	(1394).....	Quart

Regulatory

Category.....	Cleaner	Wt % of volatiles.....	99
VOC actual.....	0.21#/gal (25 g/l)	Wt % of water	95
VOC regulatory.....	5.01#/gal (600 g/l)	Wt % of exempt compound	1.5
Density.....	8.26 #/gal	Vol % of exempt compound	1.87



Limitations & Precautions

- Visit www.tat-co.com to assure use of the most current instructions and TDS on this product.
- See website (www.tat-co.com) for this document in other languages. (Vea el web site para este documento en español. Voir le site web pour ce document en français.)
- For use only by professional, trained painters. Not for sale to or use by the general public.

LIMITED WARRANTY

The successful performance of this product is dependent on many factors beyond our control. Results are dependent upon the skill of the operator. This product is manufactured to meet the highest level of consistency and quality for the intended use. Transtar Autobody Technologies, Inc. warrants that its products meet the specifications which it sets for them. Should this product be proven to be off-specification within shelf life as stated in this datasheet, Transtar Autobody Technologies, Inc. will, at its sole discretion, either replace the product or issue credit for the original purchase price of the product. The replacement or refund shall be the buyer's sole remedy and Transtar Autobody Technologies, Inc. and its affiliates MAKE NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, DESIGN COMPATIBILITY AND FITNESS FOR A PARTICULAR PURPOSE. LABOR OR COST OF LABOR AND OTHER INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. The technical data contained herein are true and accurate to the best of our knowledge. Published technical data and instructions are subject to change without prior notice.
