

Finish-Tec® Primers/Sealers	Activator/ Hardener	Reducer	Mix Ratio	Pot Life	Flash Time	# of Coats	To Recoat w/o Sanding	To sand 70°F(21°C) 50% RH	Force Drying	Infrared Drying	Gun Set Up	HVLP Pressure	Conventional Pressure	V.O.C. Applied #/gal (g/l)	% of Solids RTU by Weight	Coverage ft ² /gal @ 1 mil
Hydroflex® Super Hi-Build Waterborne Primer 1221/1225	N/A	N/A	RTU	Indefinite in a sealed cup	5-10 min between coats	2-3 medium wet coats	1 hour	2-3 hours	30 min @ 140°F (60°C)	10 min @ 18-36 inches	1.1-1.8 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	52%	587
Hydroflex® Waterborne Primer 1231/1235	N/A	N/A	RTU	Indefinite in a sealed cup	5-10 min between coats	2-3 medium wet coats	1 hour	2-3 hours	30 min @ 140°F (60°C)	10 min @ 18-36 inches	1.1-1.8 mm	10 PSI (max)	30 - 50 PSI	2.4 (288)	49%	556
1K Low V.O.C. Speed Sealer 6091/6094	N/A	N/A	RTU	Indefinite in a sealed cup	10-15 min between coats	1-2 full wet coats	10-15 minutes	30 minutes	N/A	N/A	1.1-1.6 mm	10 PSI (max)	30 - 50 PSI	2.8 (336)	23%	225
Self Etch 2K Primer 6111/6114	6121-F/6124-F	N/A	1:1	5 days @ 77°F (25°C) in sealed cup	5 min between coats	2 medium wet coats	30 minutes	1 hour	N/A	N/A	1.2-1.6 mm	10 PSI (max)	30 - 50 PSI	5.4 (648)	28%	233
Kwik Fill Polyester Primer 6541-G/6551-B	Liquid Hardener w/ primer	Acetone	2% by weight	45-55 min 75°F (24°C) 50% RH	10-15 min between coats	2-3 medium wet coats	1 hour	2 hours	30 min @ 140°F (60°C)	15-20 min @ 18-36 inches	1.4-1.8 mm	10 PSI (max)	30 - 50 PSI	6541 - 1.52 (182) 6551 - 1.36 (163)	69%	800
2K Acrylic Urethane Primer 6561/6564	6584/6857	6700/6700-F Series Reducers	4:1 Sealer: 4:1:1/2 (6700) 4:1:up to 2 (6700-F)	2-3 hours 70°F (21°C) 50% RH	10-15 min between coats	2-3 medium wet coats	30 minutes	1-2 hours	30 min @ 140°F (60°C)	15-20 min @ 18-36 inches	1.6-2.0 mm	10 PSI (max)	30 - 50 PSI	2.1 (252) Sealer: 2.8 (336) 2.1 (252)	58% 55% 55%	717 665 665
Hydrobase® V2 Waterborne Primer 7001	N/A	N/A	RTU	N/A	5-10 min between coats	1-3 medium wet coats	1 hour	2-3 hours	40 min @ 140°F (60°C)	10 min @ 18-36 inches	1.4-1.8 mm	10 PSI (max)	30 - 50 PSI	1.8 (216)	54%	590
Euro Classic 2.1 Primer 7341/7344/7364/7374	7354/7357	6700/6700-F Series Reducers	4:1 4:1:1	3 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	30 minutes	1.5-2 hours	30 min @ 140°F (60°C)	10 min @ 18-36 inches	1.4-1.8 mm	10 PSI (max)	30 - 50 PSI	1.95 (234)	66% 57%	725 604

Finish-Tec® Clearcoats	Activator/ Hardener	Reducer	Mix Ratio	Pot Life	Flash Time	# of Coats	Dust Free	To sand	Force Drying	Infrared Drying	Gun Set Up	HVLP Pressure	Conventional Pressure	V.O.C.	% of Solids	Coverage
								70°F(21°C) 50% RH						Applied #/gal	RTU by Weight	ft2/gal @ 1 mil
2.1 Low V.O.C. Clearcoat 6531/6534	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	4-6 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	20 minutes	6-8 hours	40 min @ 140°F (60°C)	15 min @ 18-36 inches	1.2-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	34%	527
2.1 Low V.O.C. Kwik Finish Clearcoat 6571/6574	6800 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	3 hours @ 70°F (21°C) 50% RH	5-10 min between coats	2-3 medium wet coats	15-20 minutes	1-2 hours	15 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	34%	524
Low V.O.C. Euro Classic Clearcoat 7311	7326 7336	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 75°F (24°C) 50% RH	5-15 min between coats	2-3 medium wet coats	20-30 minutes	4-6 hours	40 min @ 140°F (60°C)	20 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	30 - 50 PSI	2.1 (252)	41%	656

Signature Series Clearcoats	Activator/ Hardener	Reducer	Mix Ratio	Pot Life	Flash Time	# of Coats	Dust Free	To sand	Force Drying	Infrared Drying	Gun Set Up	HVLP Pressure	Conventional Pressure	V.O.C.	% of Solids	Coverage
								70°F(21°C) 50% RH						Applied #/gal	RTU by Weight	ft2/gal @ 1 mil
Production Clearcoat 2.1 VOC 9431/9434	9400 Series See TDS for details	6700/ 6700-F Series Reducers	4:1 Reduction optional	2-3 hours @ 70°F (21°C) 50% RH	5-15 min between coats	2-3 medium wet coats	25-50 minutes	2-3 hours	10-20 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	36%	557
Speed Clearcoat 2.1 VOC 9451/9454	9424/9427	6700/ 6700-F Series Reducers	4:1 Reduction optional	1.5-2 hours @ 70°F (21°C) 50% RH	No flash time needed	1 double coat (pass down & back, no flash)	10 minutes	20 minutes	Do NOT force dry	n/a	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	36%	556
Glamour Clearcoat 2.1 VOC 9461/9464	9400 Series See TDS for details	6700/ 6700-F Series Reducers	2:1 Reduction optional	2 hours @ 70°F (21°C) 50% RH	10-20 min between coats	2-3 medium wet coats	20-45 minutes	12 hours	40 min @ 140°F (60°C)	15 min @ 18-36 inches	1.0-1.6 mm	10 PSI (max)	25 - 50 PSI	2.1 (252)	47%	727