

Application	Mix Ratio	Hardener/ Activator	Reducer	Sprayable VOC's	Number of Coats	Mil Thick/Coat
Surface Cleaners VOC Limit: 50 g/l						
Ruff Stuff and Scuff & Prep Paste 6337/6338	N/A	N/A	N/A	6337 - 191 g/l 6338 - 178 g/l	N/A	N/A
Aqua SCAT 6351/6354	N/A	N/A	N/A	0 g/l	N/A	N/A
Adhesion Promoter VOC Limit: 840 g/l						
Plasto-Mend TPO Adhesion Promoter 1021/1023-F	N/A	N/A	N/A	1021 - 743 g/l 1023-F - 86%	N/A	N/A
Mul-TIE Adhesion Promoter 1031/1033/1034	N/A	N/A	N/A	1031/1034 - 709 g/l 1033 - 86%	N/A	N/A
Underbody Coating VOC Limit: 430 g/l						
Quick Dry Rubberized Undercoating 4361-F/4363-F/4364-F	N/A	N/A	N/A	4361-F/4364-F - 436 g/l 4363-F - < 40%	Several Light	N/A
Pretreatment Wash Primer VOC Limit: 660 g/l						
Self Etching Primer 6111/6114	1:1	6121-F/6124-F	N/A	648 g/l	2 - 3 Medium Wet	0.5
Primer Sealer VOC Limit: 340 g/l						
1K Low VOC Speed Sealer 6091/6094	N/A	N/A	N/A	340 g/l	2 Full Wet	2.0 - 3.0
2.1 Low VOC Acrylic Urethane Primer 6561/6564	4:1:up to 2	6584/6587	6700-F Series (0 VOC)	252 g/l	1 Medium Wet	1.0 - 2.0
Hydrobase® V2 Waterborne Primer 7001	N/A	N/A	Distilled Water	213 g/l	1 - 3 Medium Wet	1.5 - 2.0
Euro Classic 2.1 DTM Primer 7341/7344/7364/7374	4:1:1/2	7354/7357	6700-F Series (0 VOC)	234 g/l	2 - 3 Medium Wet	1.5 - 2.5
Primer Surfacer VOC Limit: 250 g/l						
Hydroflex® Super Hi Build Waterborne Primer 1221/1225	N/A	N/A	Distilled Water	163 g/l	1 - 3 Medium Wet	1.5 - 2.0
Hydroflex® Waterborne Primer 1231/1235	N/A	N/A	Distilled Water	160 g/l	1 - 3 Medium Wet	1.5 - 2.0
Kwik Fill Polyester Primer 6541-G/6551-B	2% by weight	Liquid Hardener	Acetone	6541-G - 163 g/l 6551-B - 182 g/l	1 - 3 Medium Wet	2.0 - 3.0
2.1 Low VOC Acrylic Urethane Primer 6561/6564	4:1	6584/6587	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	2.0 - 2.5
Hydrobase® V2 Waterborne Primer 7001	N/A	N/A	Distilled Water	1.80 #/gal	1 - 3 Medium Wet	1.5 - 2.0
Euro Classic 2.1 DTM Primer 7341/7344/7364/7374	4:1 4:1:1 (rollable)	7354/7357	6700-F Series (0 VOC)	234 g/l	2 - 3 Medium Wet	1.5 - 2.5
Color Coating VOC Limit: 420 g/l						
No Mix Low VOC	Optional 1/4 oz per quart	6800 Series 7000 Series	6700-F Series (0 VOC)	Less than 420 g/l	1 - 3 Medium Wet	0.5
Clear Coating VOC Limit: 250 g/l						
E3 Clearcoat 6801	4:1	6800 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.2
2.1 Low VOC Clearcoat 6531/6534	4:1	6800 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.2
Kwik Finish 2.1 Clearcoat 6571/6574	4:1	6800 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.2
Motor City Clearcoat 8031	4:1	8004/8014	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.2
Euro Classic 2.1 Low VOC Clearcoat 7311	2:1	7326/7336	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.5
Signature Series Production Clearcoat 9431/9434	4:1	9400 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.3
Signature Series Speed Clearcoat 9451/9454	4:1	9424/9427	6700-F Series (0 VOC)	252 g/l	1 Double Coat	1.3
Signature Series Glamour Clearcoat 9461/9464	2:1	9400 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	2
True Finish 2.1 Low VOC Clearcoat 4921-01	4:1	5900 Series	6700-F Series (0 VOC)	252 g/l	2 - 3 Medium Wet	1.2
Uniform Finish Coating VOC Limit: 540 g/l						
No Mix Low VOC Basecoat Blender LV-500	N/A	N/A	N/A	540 g/l	1 - 3 Medium Wet	0.5

The information contained in this line card is believed to be accurate at the time of printing. However, regulations governing VOC levels are subject to change from time to time. Please consult with your local regulatory office for the latest regulations. The VOC of Transtar products are subject to change due to changes in formulation of the product(s) or in mixing or reduction level recommendations. If you have questions, please contact Transtar's Technical Service Department at (800) 824-2843 or email us at info@tat-co.com.